

KUTILUB DEC 22

CHLORINE-FREE BAR TURNING OIL



APPLICATIONS

KUTILUB DEC 22 is specially formulated for bar turning operations on free machining steels, copper, aluminium and their alloys.

BENEFITS

- **KUTILUB DEC 22's** smooth, anti-wear power prevents built-up edges and helps tools last longer.
- **KUTILUB DEC 22's** wettability ensures optimal cooling.
- **KUTILUB DEC 22's** formulation guarantees high-resistance to shear, the formation of oil vapour and anti-fog properties.
- The rigorous selection of bases and additives allows **KUTILUB DEC 22** to be well tolerated by operators who are sensitive to extended oil contact.

CHARACTERISTICS

CHARACTERISTICS	UNITS	METHODS	TYPICAL DATA
Appearance	-	Visual	Clear
Colour	-	Visual	Pale yellow
Density at 20°	kg/m ³	NF T 60-101	862
Kinematic viscosity at 40°C	mm ² /s	NF T 60-100	20.6
Flash point	°C	NF T 60-118	198
Pour point	°C	NF T 60-105	-15
Copper corrosion	Rating	NF M 07015	1a

The typical characteristics provided are only approximate values

HEALTH, SAFETY AND ENVIRONMENT

KUTILUB DEC 22 is made from new, non-regenerated oils, exempt from the CAP.

KUTILUB DEC 22 is not affected by the voluntary labelling rules established by the UFIP.

Disposal must be carried out in accordance with applicable rules on the disposal of used machining fluids.

Must be stored in a FROST FREE environment away from any BAD WEATHER conditions.

Our technical department is available to provide any advice you may need.