



# KUTILUB 6675 HEES

BIODEGRADABLE SYNTHETIC FLUID FOR TREATING METALS



## APPLICATIONS

**KUTILUB 6675 HEES** is a **saturated ester-based** synthetic oil for treating metals when for example, milling, sawing, threading.

**KUTILUB 6675 HEES** is used during micro spraying.

## BENEFITS

- Excellent thermal stability.
- No need to clean before welding.
- Greater smoothness.
- Does not contain toxic and silicone components.
- Biodegradable.

## CHARACTERISTICS

| CHARACTERISTICS             | UNITS              | METHODS    | TYPICAL DATA |
|-----------------------------|--------------------|------------|--------------|
| Colour                      | -                  | Visual     | Blonde       |
| Specific gravity at 15°C    | Kg/m <sup>3</sup>  | NF T 60101 | 945          |
| Kinematic viscosity at 40°C | mm <sup>2</sup> /s | NF T 60100 | 45           |
| Kinematic viscosity at 20°C | mm <sup>2</sup> /s | NF T 60100 | 114          |
| Viscosity index             | -                  | NF T 60136 | 160          |
| Pour point                  | °C                 | NF T 60105 | -33          |
| Flash point                 | °C                 | NF T 60118 | 248          |
| Biodegradability            | %                  | CEC L33A93 | 97           |
| Biodegradability            | %                  | OECD 301B  | 81           |

*This typical data is given for information only*

## HEALTH, SAFETY AND ENVIRONMENT

Disposal after use must comply with current applicable regulations concerning the disposal of used oils.

Must be stored away from frost and from bad weather.

Our technical department is available to give you any advice you may need.

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