

KUTIFOR A 151

CHLORINE-FREE FULL CUTTING OIL



APPLICATIONS

KUTIFOR A 151 is a full cutting oil full specially designed for all chip removal operations (on cast iron, steel, steel alloys and refractory steels) such as deep drilling, boring, threading and tapping.

BENEFITS

- Intensified extreme pressure performance.
- High smoothness and anti-wear properties.
- Anti-fog.

CHARACTERISTICS

CHARACTERISTICS	UNITS	METHODS	TYPICAL DATA
Colour	rating	ASTM D1500	3
Density at 15°C	kg/m ³	NF T 60-101	877
Kinematic viscosity at 40°C	mm ² /s	NF T 60-100	15.1
Kinematic viscosity at 100°C	mm ² /s	NF T 60-100	3.6
Viscosity index	-	NF T 60-136	127
Flash point	°C	NF T 60-118	170
Pour point	°C	NF T 60-105	-45
Copper corrosion 3h at 100°C	rating	NF M 07 015	4a

The typical characteristics provided are only approximate values

HEALTH, SAFETY AND ENVIRONMENT

The use of **KUTIFOR A 151** may involve specific analytical monitoring if solvent degreasing with recycling by distillation is used in the process.

Disposal must be carried out in accordance with applicable rules on the disposal of used machining fluids.

Must be stored in a FROST FREE environment away from any BAD WEATHER conditions.

Our technical department is available to provide any advice you may need.