

COUPE TF9

NEAT OIL FOR SEVERE TOOLING



APPLICATIONS

- **COUPE TF9** is oil with a medium viscosity, of red colour, odourless, specially formulated for difficult tapping of stainless steels and soft steels.
- **COUPE TF9** enables to reach a remarkable surface state and to reduce wear and tear of taps and threading dies.
- **COUPE TF9** is used in application with a brush.
- For tapping machines fitted with a water pump, **COUPE TF9** shall be diluted with fluid oil in order to lower its viscosity.

BENEFITS

- To increase noticeably the tooling life span
- To obtain perfect surface states

CHARACTERISTICS

CHARACTERISTICS	UNITS	METHODS	TYPICAL DATA
Aspect	-	Visual	Liquid
Colour	-	Visual	Red
Specific gravity at 15°C	kg/m ³	NF T 60-101	936
Kinematic viscosity at 40°C	mm ² /s	NF T 60-100	181,3
Flash point	°C	NF T 60-118	182
4 ball welding EP power	daN	NF E 48617	600
Ø before welding	mm	-	3

This typical data is given for information only

HEALTH, SAFETY AND ENVIRONMENT

Elimination must be carried out to conform to the rules set for the disposal of used machining fluids.

Must be stored AWAY FROM FROST and FROM BAD WEATHER.

COUPE TF9 may request specific monitoring of degreasing operations when solvent based degreasing with distillation recovery are used.

Should you need further details, our Technical Department remains at your disposal.